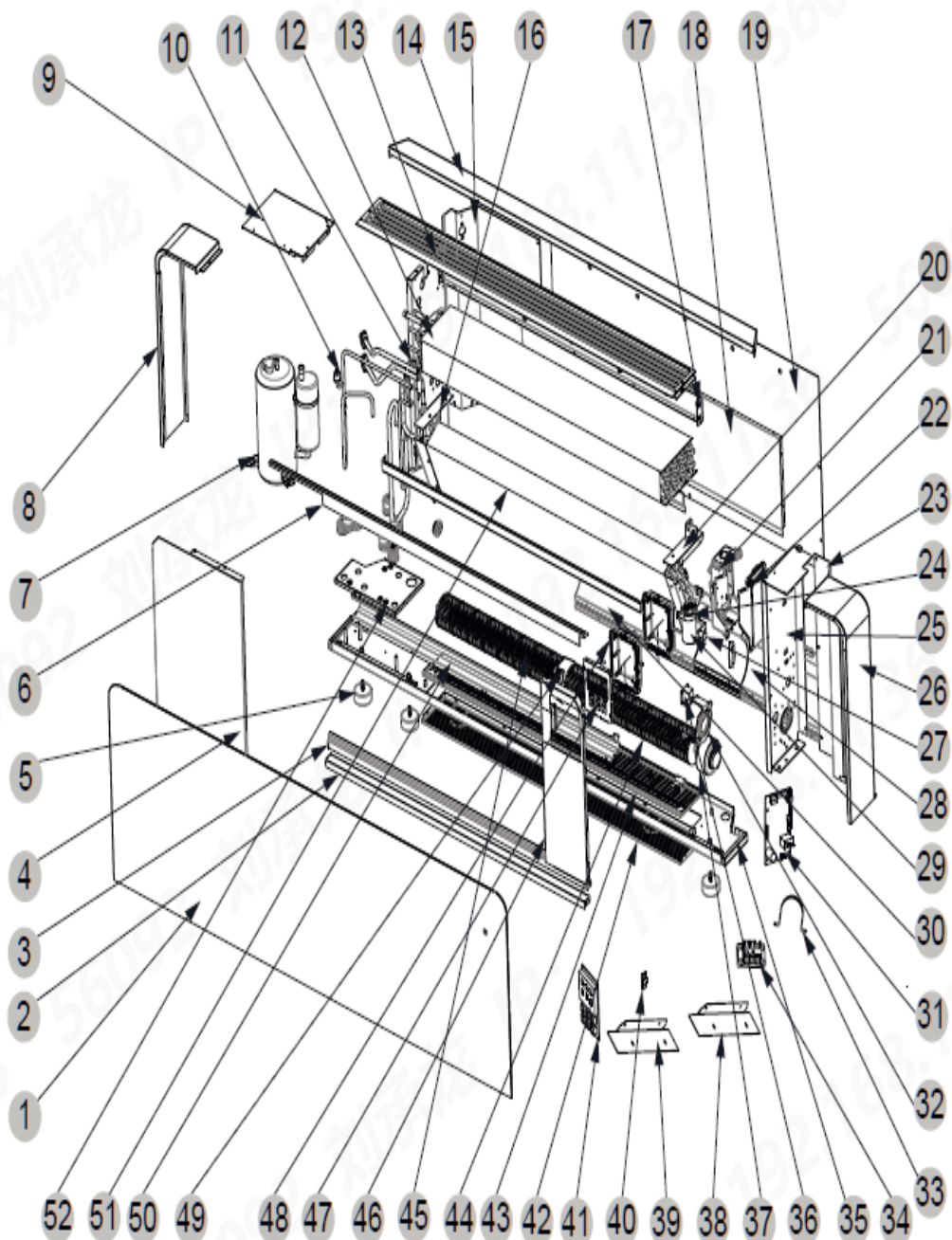


Exploded Diagram

Model and code:(PCF-4.5BD-C4W 130000000123)

1 Complete machine structure explosion diagram



No.	Code	Name ENG	Specifications	Qty
1	82230023	Glass panel	White silk screen printing	1
2	80704057	Diversion connection plate	Galvanized sheet 1.0 Black 9005	1
3	80704056	Guide plate	Galvanized sheet 1.0 Black 9005	1
4	80704033	Left front panel	Galvanized sheet 1.0 Black 9005	1
5	31405-220003	Rubber feet	Φ60×30×M8	5
6	80704052	Before the closure board	Galvanized sheet 1.5 P-1140522	1
7	80100098	Compressor	QXF-D175F050A	1
8	80704035	The left side of plate	1.0 P-1140522	1
9	80704054	Left bracket	Galvanized sheet 1.5 Black 9005	1
10	2001-3605	Pressure switch	3.2MPa/4.4MPa ±0.15 NO	1
11	20000-140570	Electronic expansion valve	DPF(B)1.65C-007	1
12	80600484	Condenser	1016×177×Φ7.94×3 piece spacing 2.0	1
13	80705097	Outlet grid assembly	P-1140522	1
14	80712271	Rear bracket	Galvanized sheet 1.2 P-1140522	1
15	31405-210075	Left rear cover plate	Galvanized sheet 0.8 P-1140522	1
16	31400-210043	Left plate of condenser	Galvanized sheet 0.8 Black 9005	1
17	80704062	Stiffener	Galvanized sheet 1.5 Black 9005	1
18	80704061	Rear windshield	Galvanized sheet 0.8 Black 9005	1
19	80704060	Rear seal plate	Galvanized sheet 1.0 P-1140522	1
20	31400-210044	Condenser right support plate	Galvanized sheet 0.8 Black 9005	1
21	31022-220058	Electrical box	ABS Black	1
22	31022-220038	Electrical cover	ABS Black	1
23	80704038	Right rear cover plate	Galvanized sheet 0.8 P-1140522	1
24	2000-2118	Capacitance clamp	Galvanized sheet 0.830~35uF	1
25	80704039	Right bracket	Galvanized sheet 1.2 Black 9005	1
26	80704036	Right side panel assembly	P-1140522	1
27	80704063	Water receiving plate	Galvanized sheet 0.8 Black 9005	1
28	31022-220004	Guide frame	ABS	4
29	2000-3526	Compressor capacitance	CBB65-45μF/450V P2	1
30	31022-220003	Guide frame	ABS	1
31	72200750	ZLFP10-S	82300522+82400611	1
32	31022-210092	Motor bracket	Galvanized sheet 1.2 Black 9005	1
33	2000-2118	Capacitor clamp	DX51D+Z80 t0.6	1
34	2000-3928	Terminal	RS9101(450V~4mm2)(L、N、PE)	1
35	80704049	Chassis	Galvanized sheet 2.0 P-1140522	1
36	31405-220001	304 stainless steel bolt	69×37×16.5,28×25×Φ3.4	2
37	80200195	DC motor	ZWR30-E51	1
38	31400-210041	Support plate	DX51D+Z80 t0.8 Black 9005	1
39	31400-210042	Support plate	DX51D+Z80 t0.8 Black 9005	1
40	83000290	Humidity sensor	TH01	1
41	72200618	Wire controller circuit board	82400610+82300348	1
42	80704050	Filter rack	Galvanized sheet 1.0 Black 9005	1
43	80704051	Return vent shield	Galvanized sheet 1.0 Black 9005	1

44	31024-220005	Tubular fan	ABS Φ88×527 Black	1
45	31024-220006	Tubular fan	ABS Φ88×527 Black	1
46	80704092	Right front panel	Black 9005	1
47	31022-220045	Wire box cover	ABS Black	1
48	31022-220059	Wire control box	ABS Black	1
49	80704402	Wind wheel support plate	Galvanized sheet 1.2	1
50	80704058	Guide plate	Galvanized sheet 1.2 Black 9005	1
51	80600485	Evaporator	1011×264×Φ7.94×4 piece spacing 2.0	1
52	80705086	Compressor plate	Galvanized sheet 1.5 P-1140522	1